Pneumatics

Service

1/8

Pressure reducing valve, direct operated

Type DR 10 DP

Size 10 Component series 4X Maximum operating pressure 210 bar Maximum flow 80 l/min

K4786/11

RE 26580/05.11

Replaces: 02.03

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		 With pressure gauge connection 		

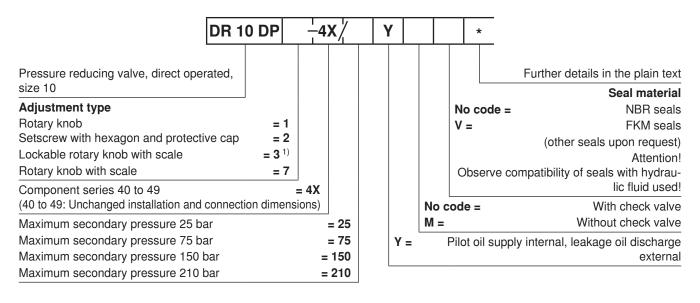
- Check valve, optional
- More information:

Subplates

Features

Data sheet 45062

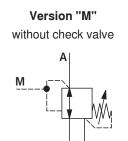
Ordering code



¹⁾ H-key with Material no. **R900008158** is included in the delivery.

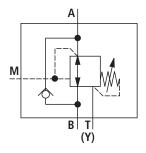
Standard types and standard units are contained in the EPS (standard price list).

Symbols



T (Y) "No code" version

with check valve



Function, section

The valve type DR 10 DP is a direct operated pressure reducing valve in 3-way design, i.e. with pressure limitation of the secondary circuit.

It is used to reduce a system pressure. The secondary pressure is set via the adjustment type (1).

In the initial position the valve is open. Hydraulic fluid can flow from channel B to channel A without obstructions. Via the pilot line (4), the pressure in channel A is applied to the spool face vis-à-vis the compression spring (3). If the pressure in channel A rises above the value set at the compression spring (3), the control spool (2) moves into the control position and holds the set pressure in channel A constant.

Signal and pilot oil are provided internally, via the control line (4) by channel A.

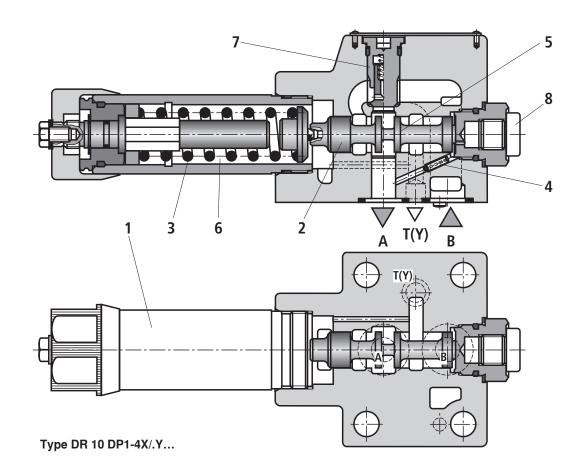
If the pressure in channel A continues to increase due to external forces at the actuator, it moves the control spool (2) further against the compression spring (3).

Thus, channel A is, via the control edge (5) at the control spool (2), connected with channel T(Y). Hydraulic fluid flows to the tank until the pressure can only increase slightly.

The leakage oil drain from the spring chamber (6) is always realized externally, via channel T (Y).

For the free flow back from channel A to channel B, you can optionally install a check valve (7).

A pressure gauge connection (8) allows for the control of the secondary pressure.



Technical Data (For applications outside these parameters, please consult us!)

general

Weight kg	3
Installation position	Any
Ambient temperature range °C	-30 to +50 (NBR seals) -20 to +50 (FKM seals)

hydraulic

Maximum operating pressure – Port B bar	315	
Maximum secondary pressure – Port A bar	25; 75; 150; 210	
Maximum backpressure – Port T (Y) bar	160	
Maximum flow I/min	80	
Hydraulic fluid	See table below	
Hydraulic fluid temperature range °C	-30 to +80 (NBR seals) -20 to +80 (FKM seals)	
Viscosity range mm ² /s	10 to 800	
Maximum permitted degree of contamination of the hydraulic fluid - cleanliness class according to ISO 4406 (c)	Class 20/18/15 1)	

Hydraulic fluid		Classification	Suitable sealing materials	Standards		
Mineral oils and related hydrocarbons		HL, HLP, HLPD	NBR, FKM	DIN 51524		
Environmentally compatible	- Insoluble in water	HETG	NBR, FKM	ISO 15380		
		HEES	FKM			
	 Soluble in water 	HEPG	FKM	ISO 15380		
Flame-resistant	- Water-free	HFDU, HFDR	FKM	ISO 12922		
	- Water-containing	HFC (Fuchs Hydrotherm 46M, Petrofer Ultra Safe 620)	NBR	ISO 12922		
Important information on hydraulic fluids! - Flame-resistant - water-containing:						

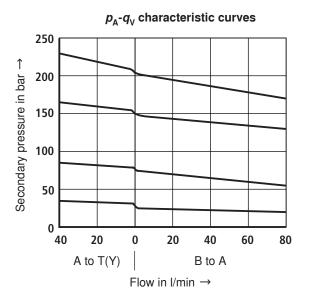
- For more information and data on the use of other hydraulic fluids refer to data sheet 90220 or contact us!

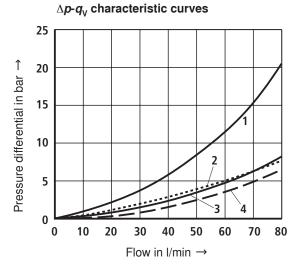
Maximum operating pressure 210 bar

 Maximum hydraulic fluid temperature 60 °C · Expected service life as compared to HLP hydraulic oil 30 % to 100 %

- There may be limitations regarding the technical valve data (temperature, pressure range, service life, maintenance intervals, etc.)!

Characteristic curves (measured with HLP46, $\vartheta_{oil} = 40 \pm 5$ °C)





IF Note!

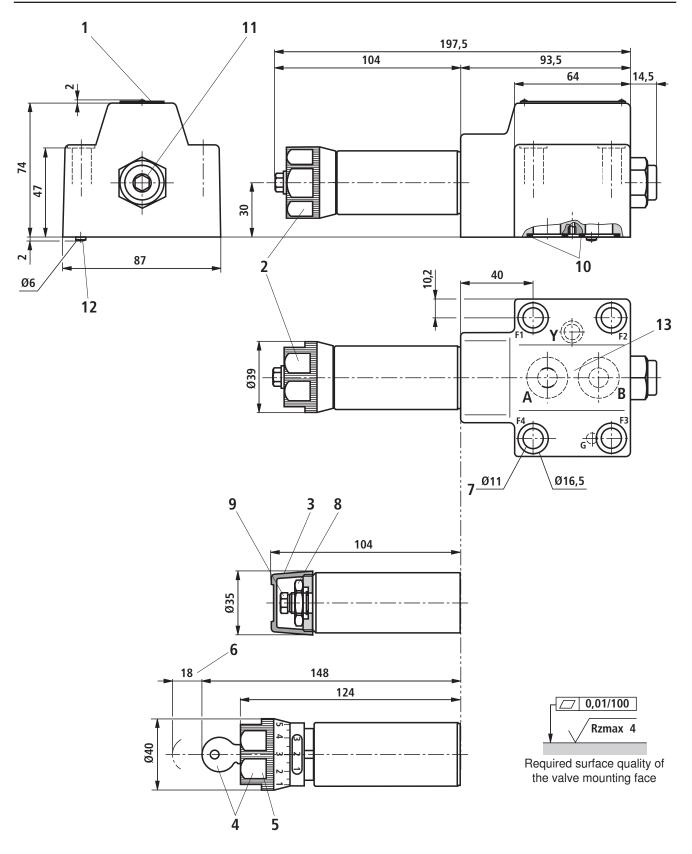
With lower pressures set, the curve development is maintained according to the pressure rating.

The characteristic curves apply to the pressure at the valve output p = 0 bar across the entire flow range.



- 2 B to A (minimum pressure differential)
- 3 Δp only via check valve
- **4** Δ*p* via check valve and completely opened control cross-section

Unit dimensions (dimensions in mm)



Item explanations, valve mounting screws and subplates see page 7.

Unit dimensions

- 1 Name plate
- 2 Adjustment type "1"
- 3 Adjustment type "2"
- 4 Adjustment type "3"
- 5 Adjustment type "7"
- 6 Space required to remove the key
- 7 Valve mounting bores
- 8 Lock nut SW24
- 9 Hexagon SW10
- **10** Identical seal rings for ports A, B, P, T(Y)
- 11 Pressure gauge connection G1/4; 12 deep. Internal hexagon SW6
- 12 Locating pin
- 13 Porting pattern according to DIN 24340 Form D and ISO 5781-06-07-0-00

Subplates according to data sheet 45062 (separate order) G 460/01 (G3/8) G 461/01 (G1/2)

Valve mounting screws (separate order)

4 hexagon socket head cap screws metric ISO 4762 - M10 x 60 - 10.9-flZn-240h-L with friction coefficient $\mu_{\text{total}} = 0.09$ to 0.14, Tightening torque $M_{\text{A}} = 60$ Nm ±10 %, Material no. R912000116